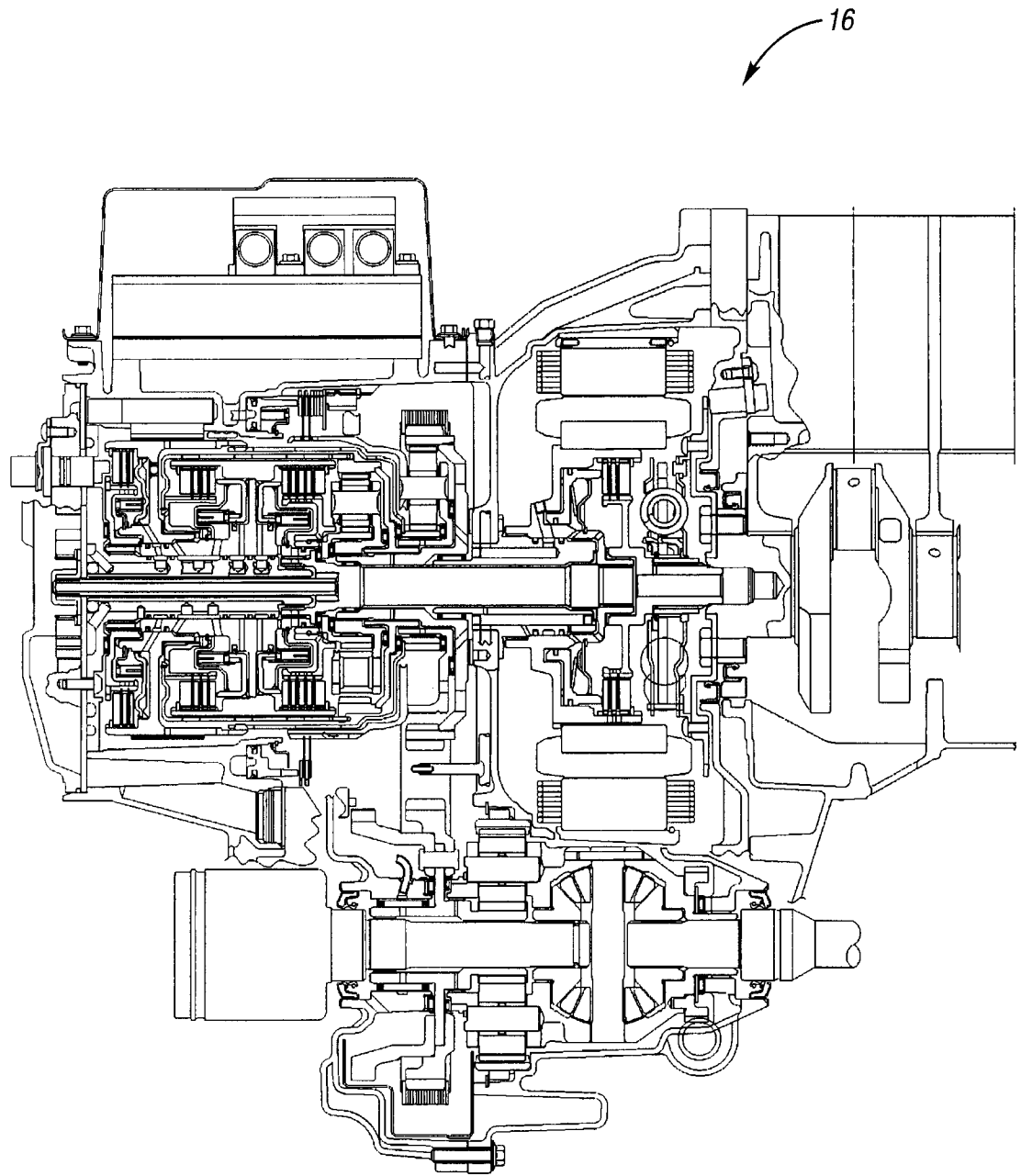
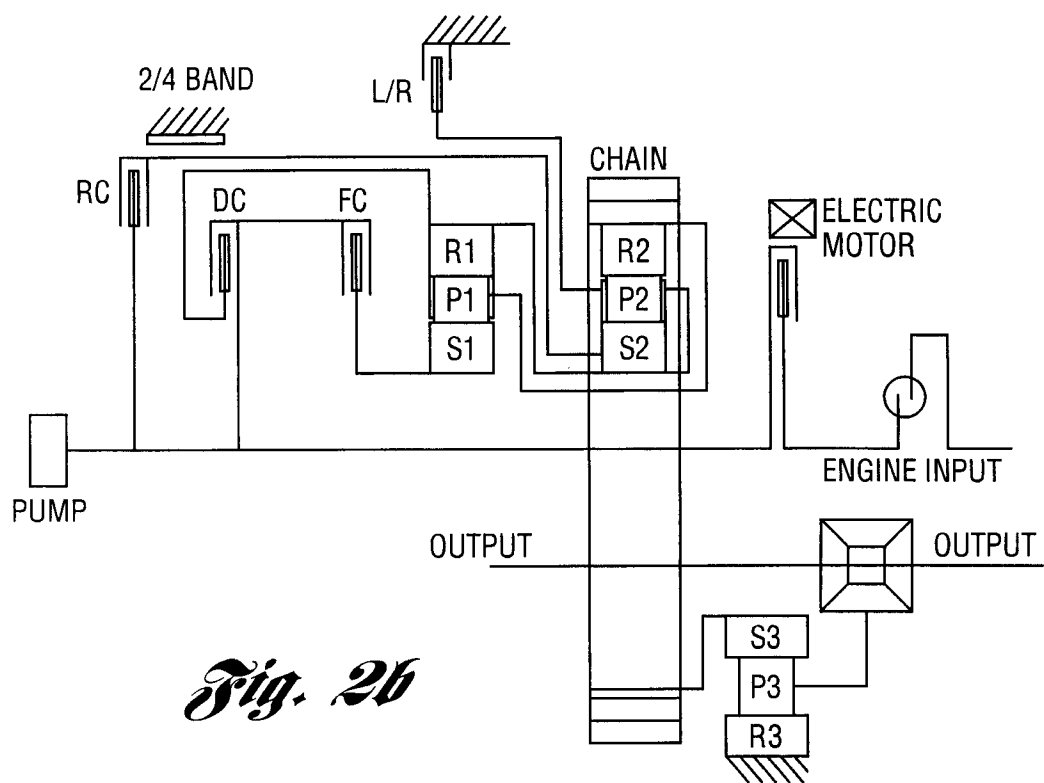


*Fig. 1*



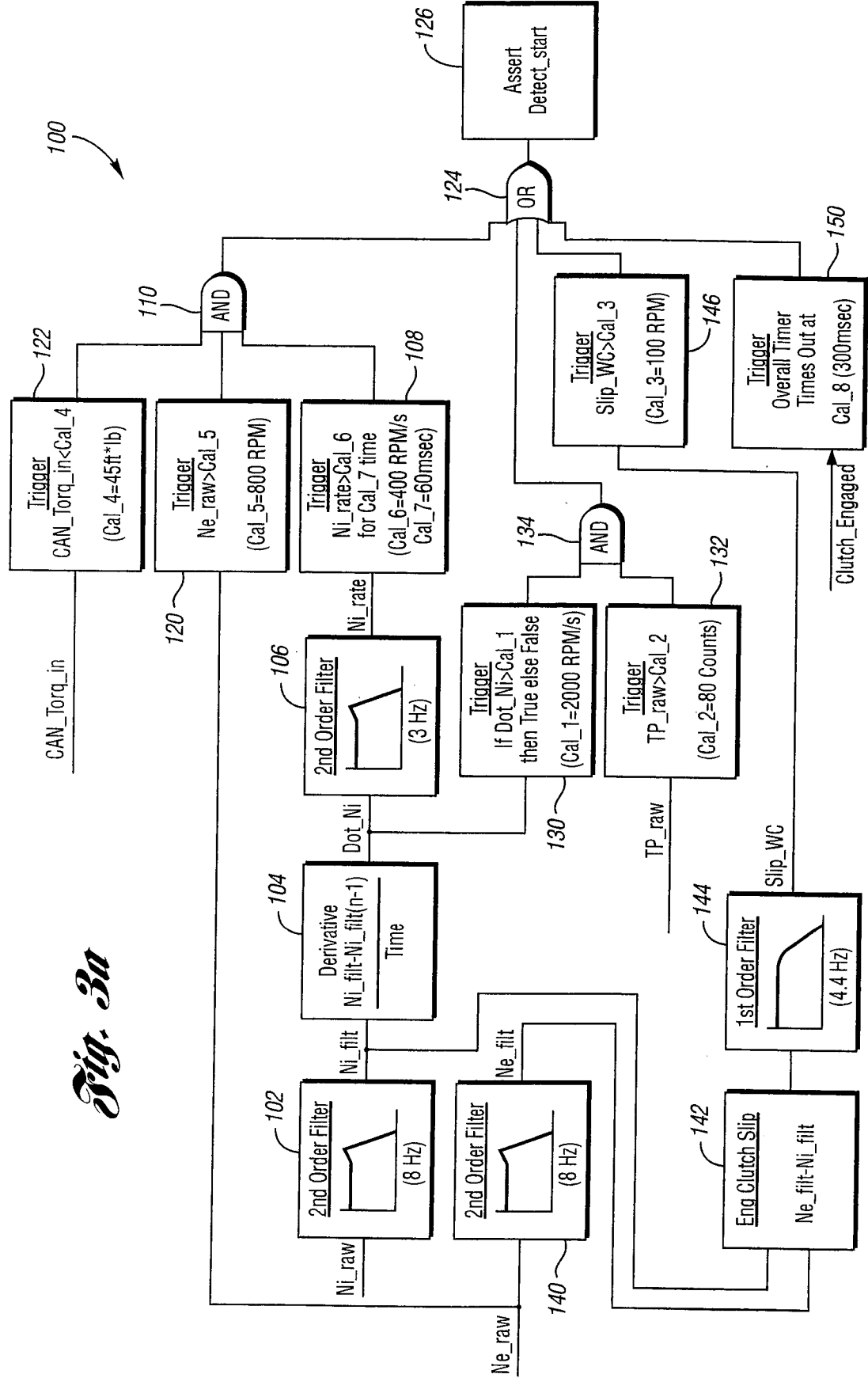
*Fig. 2a*



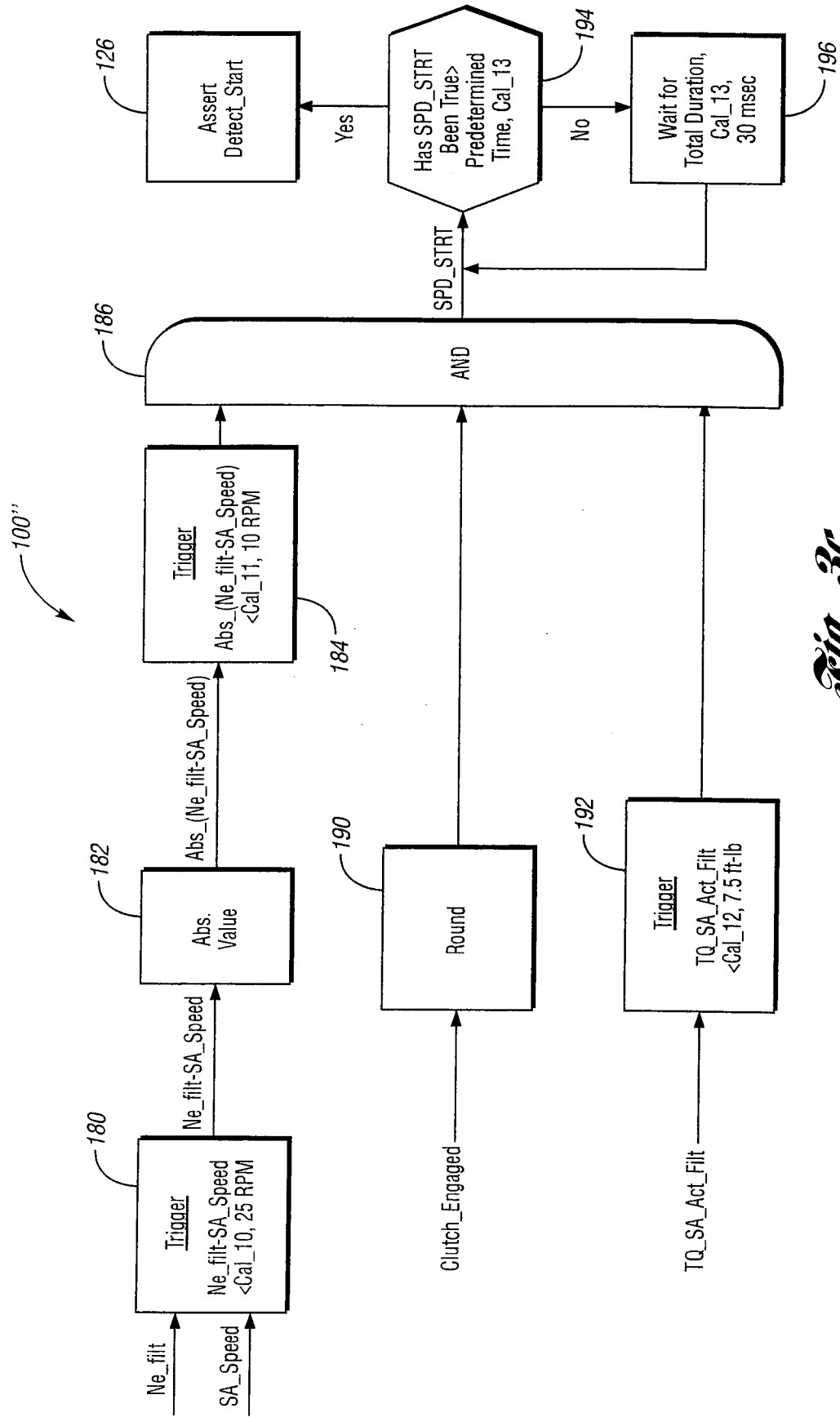
GEAR	RC	FC	DC	LR	2,4	RATIO
1ST		X		X		2.889
2ND		X			X	1.571
3RD		X	X			1.000
4TH			X		X	0.698
REV	X			X		2.310

Fig. 2c

**Fig. 3a**

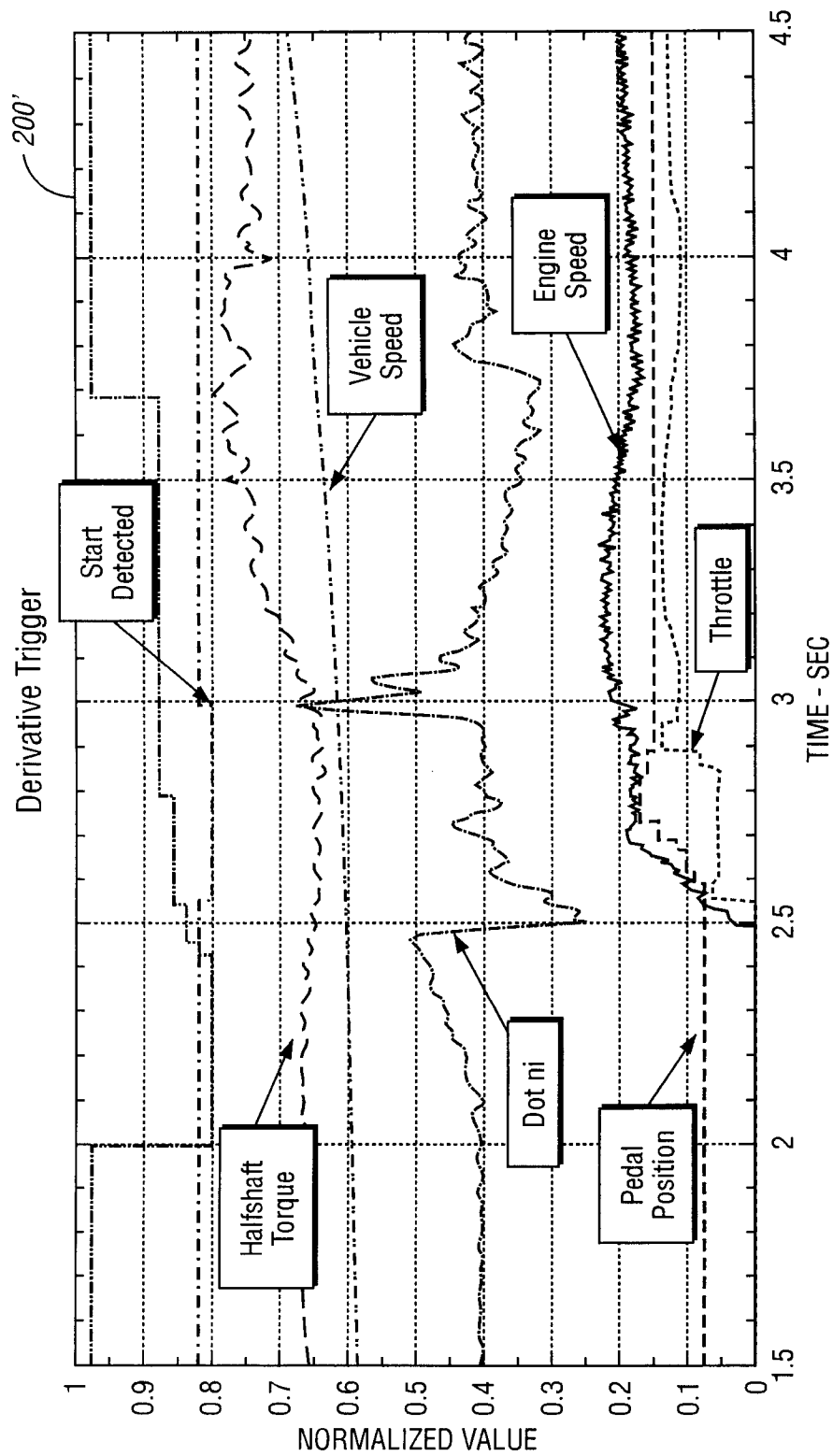






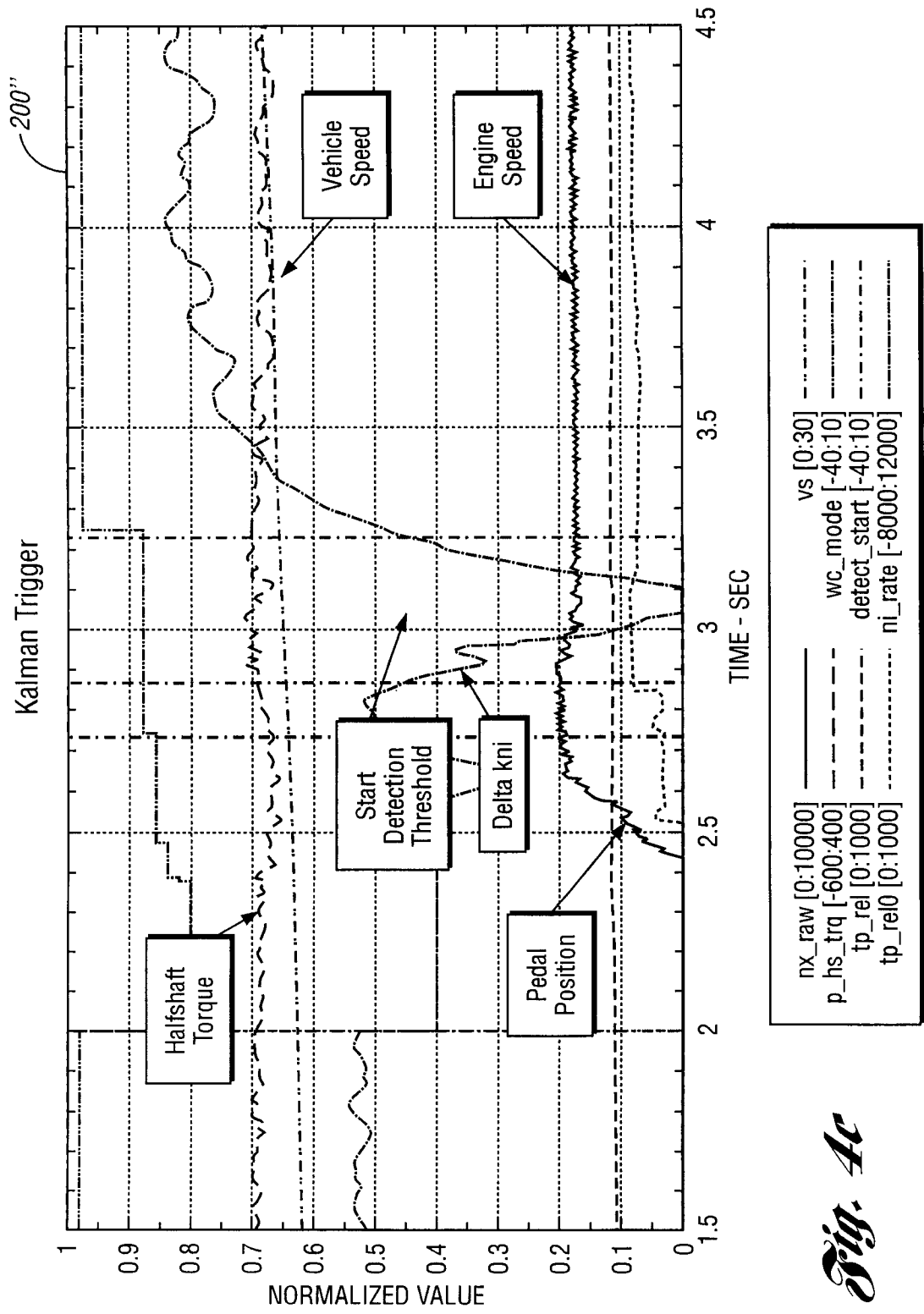
*Fig. 3c*



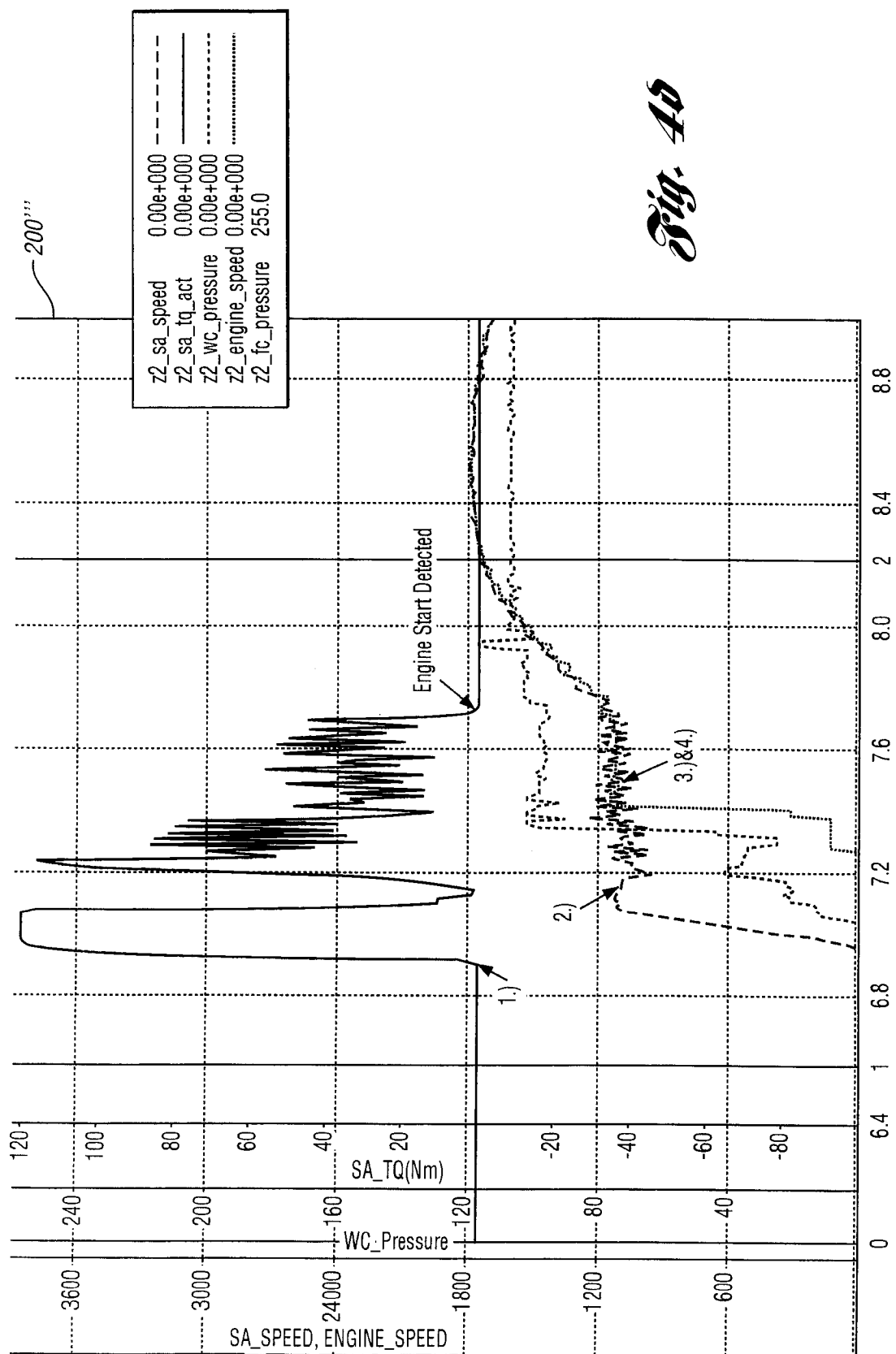


**Fig. 4b**





**Fig. 4c**



**Fig. 4b**